

# **RSI Calf Systems**

Division of Riverside Plastics, Inc.  
800-493-4945



*Super Hutch Assembly Instructions:*

Wood Frame Material Requirement:

1. (2) – 4x4 Treated Lumber 96" Long **part A**
2. (1) – 4x4 Treated Lumber 77.5" Long **part B**
3. (1) - 2x4 Treated Lumber 84.5" Long **part C**

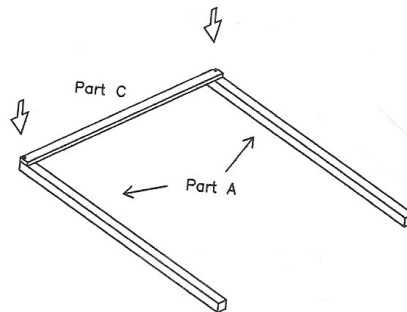
Material Supplied with each Super Hutch:

1. (2) Side Panels
2. (2) Front panels
3. (2) Rear panels
4. (4) Corner Pins
5. (8) Base Brackets
6. (4) Vents
7. (2) 1-ft chain
8. (16) 5/16" x 2" Lag Bolts
9. (13) 5/16" x 3" Lag Bolts
10. (2) 5/16" x 4.5" Carriage Bolts
11. (53) 5/16" Nuts
12. (127) Washers
13. (4) 5/16" x 1.5" Bolt
14. (4) 5/16" x 3.5" Bolt (Side Top Roof Bolts)
15. (40) 5/16" x 3" Bolt
16. (8) Metal Channels
17. (5) 5/16" x 1" Bolt (Top Ridge Roof Bolts)

18. (2) Roof Tops

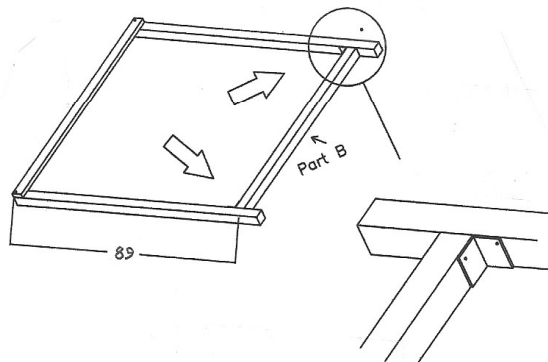
Step 1:

Attach 2x4 Part C to the two 4x4 Part A With (2) 5/16 x 3" lag bolts: One on each side.



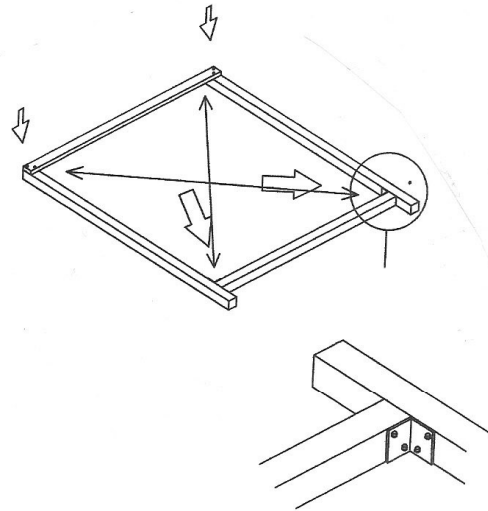
Step 2:

Place Part B between the two Part A boards opposite Part C 89" from end to end. Attach (2) 3" angle brackets In each corner with only one 5/16" x 3" lag bolt per board / side.



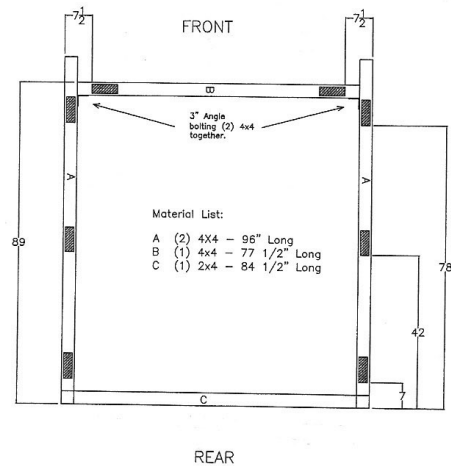
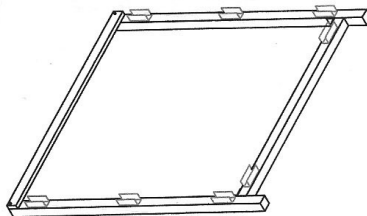
Step 3:

Square the boards by Measuring inside diagonals. Adjust the boards until both diagonal measurements measure the same. Finish putting in the remainder (6) 5/16" x 3" lag bolts to hold the wood base secure.



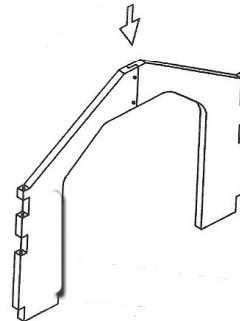
Step 4:

Attach the (8) metal channels per the drawing with (2) 5/16" x 2 lag bolts each. Center the channels to the boards.



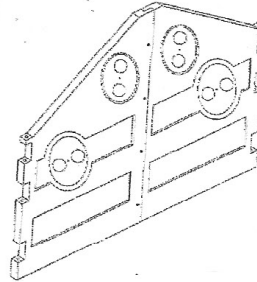
Step 5:

Bolt the front Panels together. (2) 5/16" x 3" Bolts (use a washer on each side of panel.) Holes are predrilled.



Step 6:

Bolt together the rear Panels.  
(4) 5/16" x 3" Bolts (use a washer on each side of panel.)  
Holes are predrilled.  
Drill and attach the (4) vents  
With (4) 5/16" x 1.5 Bolt,  
Washers and nuts.

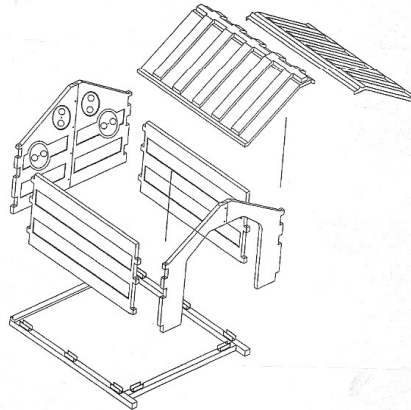


Step 7:

Place the (1) side panel in the  
(3) metal channels and the assembled  
front panel in the (2) metal channels  
per the drawing. Slide a corner pin  
thru hinges. Repeat process for the  
other side panel and assembled rear panel.  
Slide remainder pins in corners.

Step 8:

Lay both sections of the roof on top  
of the side panels. (22) dimples on roof  
Need to be drilled (1) at a time thru  
Roof edges and side panels. (1)  
5/16" x 3" bolt is used with (2) washers and  
a nut to hold roof in place. Repeat 17 times.  
Repeat (4) more times at roof side top but use  
the 5/16" x 3.5" bolts.



Step 9:

(5) additional dimples need drilled and  
bolted to hold the roof together along the  
top roof ridge line. Use the 5/16" x 1"  
bolts, washers and nuts.

